



OPTIONAL ATTACHMENTS & ACCESSORIES

Accessories

99944200200	SRM Shoulder Harness Kit
99944200202	Heavy-Duty Brushcutter Harness
99944200435	U-Handle Kit
99944200445	U-Handle/Shield Kit
99944200455	Barrier Bar
SRAC-200	Tiller/Cultivator Attachment

Attachments

99944200470	Edger Attachment
99944200480	Hedge Clipper Attachment
99944200485	Hedge Clipper Attachment
99944200510	Cultivator Attachment
99944200530	Power Pruner Attachment
99944200540	Grass Trimmer Attachment
99944200590	Articulating Hedge Clipper Attachment
99944200595	Articulating Hedge Clipper Attachment
99944200600	80 Tooth Blade Trimmer Attachment
99944200610	Rapid Loader Trimmer Attachment

Cutting Heads

21560031	SRM ECHOmatic Pro Head
21560050	Semi-Auto Head Assembly
21560056	2-Line Rapid Loader Head -- Echo
21560060	SRM Manual Dual Line Head
99944200220	Heavy Duty Fixed Line Head
99944200900	U-Turn Head

PARTS CATALOG

SRM-225SB Split Shaft Trimmer

21.2cc

SERIAL NUMBERS

S/N: S79411001001 - S79411999999

ECHO, INCORPORATED

400 Oakwood Road Lake Zurich, Illinois 60047 USA

WWW.ECHO-USA.COM



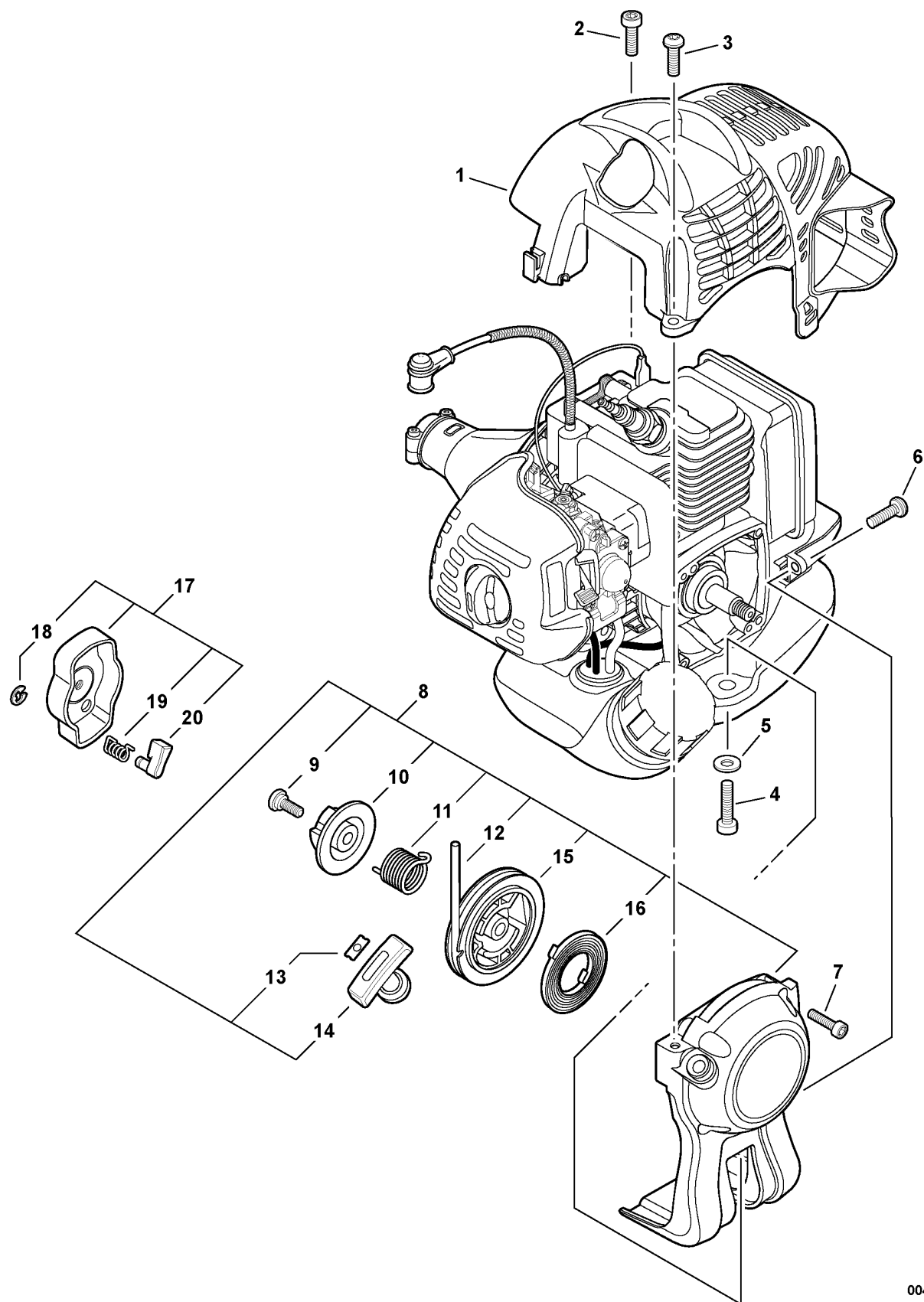
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SRM-225SB S/N: S79411001001 - S79411999999

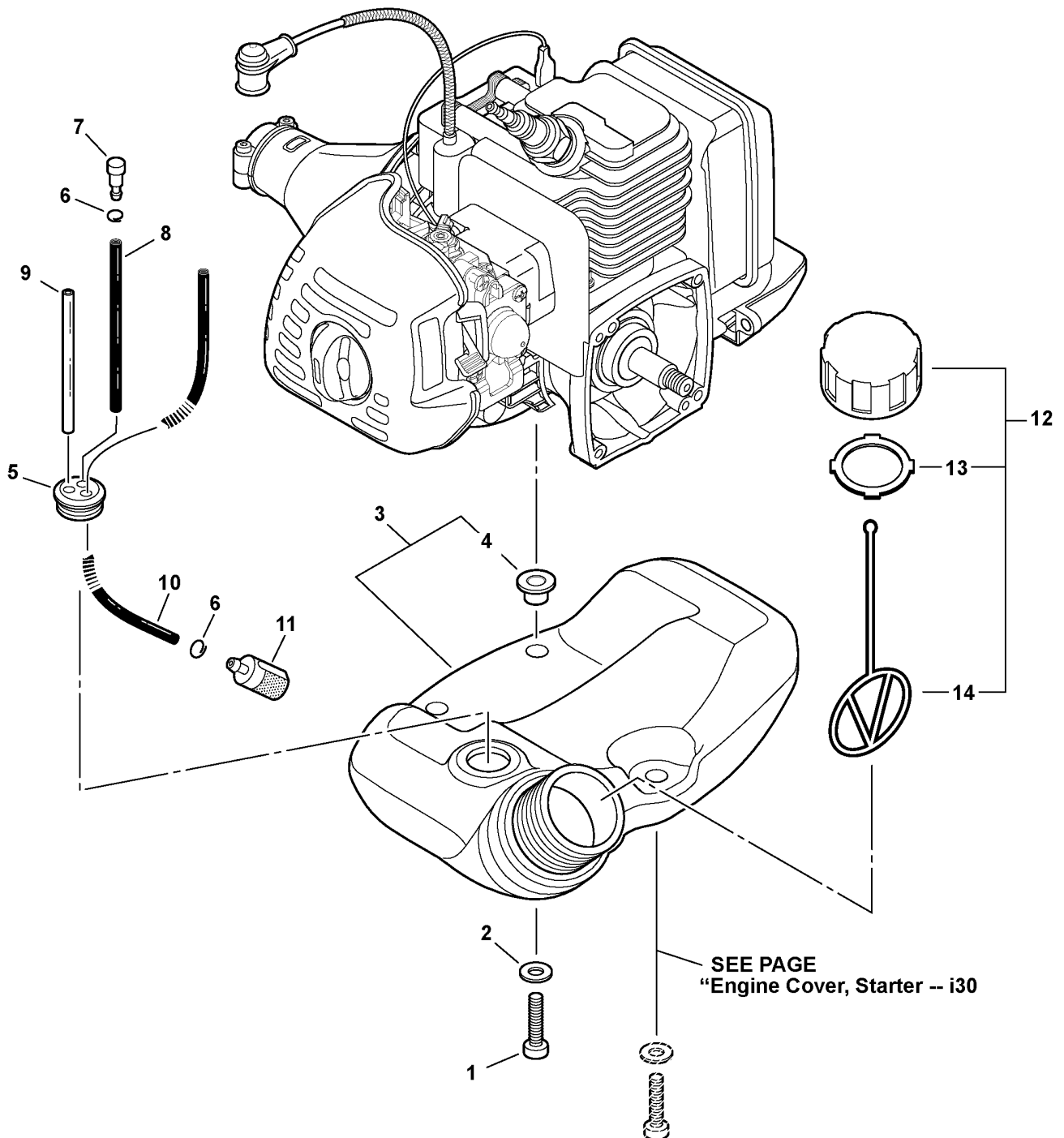
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004 0039 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A160001090	1	COVER, ENGINE	
2	V805000150	1	SCREW 5X16	
3	V805000000	1	TAPPING SCREW 5X16	
4	V805000160	1	SCREW 5X20	
5	90060300005	1	WASHER	
6	V805000000	1	TAPPING SCREW 5X16	
7	V804000060	4	SCREW 4X16	
8	A051001311	1	RECOIL STARTER ASY	INCLUDES ITEMS 9-16
9	17723661830	1	SCREW	
10	P022008280	1	PLATE, CAM	
11	P022008270	1	SPRING, DAMPER	
12	P022019990	1	ROPE, STARTER - 3X700mm	REPOWER BULK OPTION: 99944440000
13	17724611120	1	STOPPER, ROPE	
14	17722827030	1	GRIP, STARTER	
15	P022006830	1	DRUM	
16	P022019680	1	SPRING, REWIND	
17	A052000180	1	STARTER PAWL ASY	INCLUDES ITEMS 18-20
18	P022002100	2	E-RING	
19	17723412220	2	SPRING, RETURN	
20	P022006850	2	PAWL, STARTER	



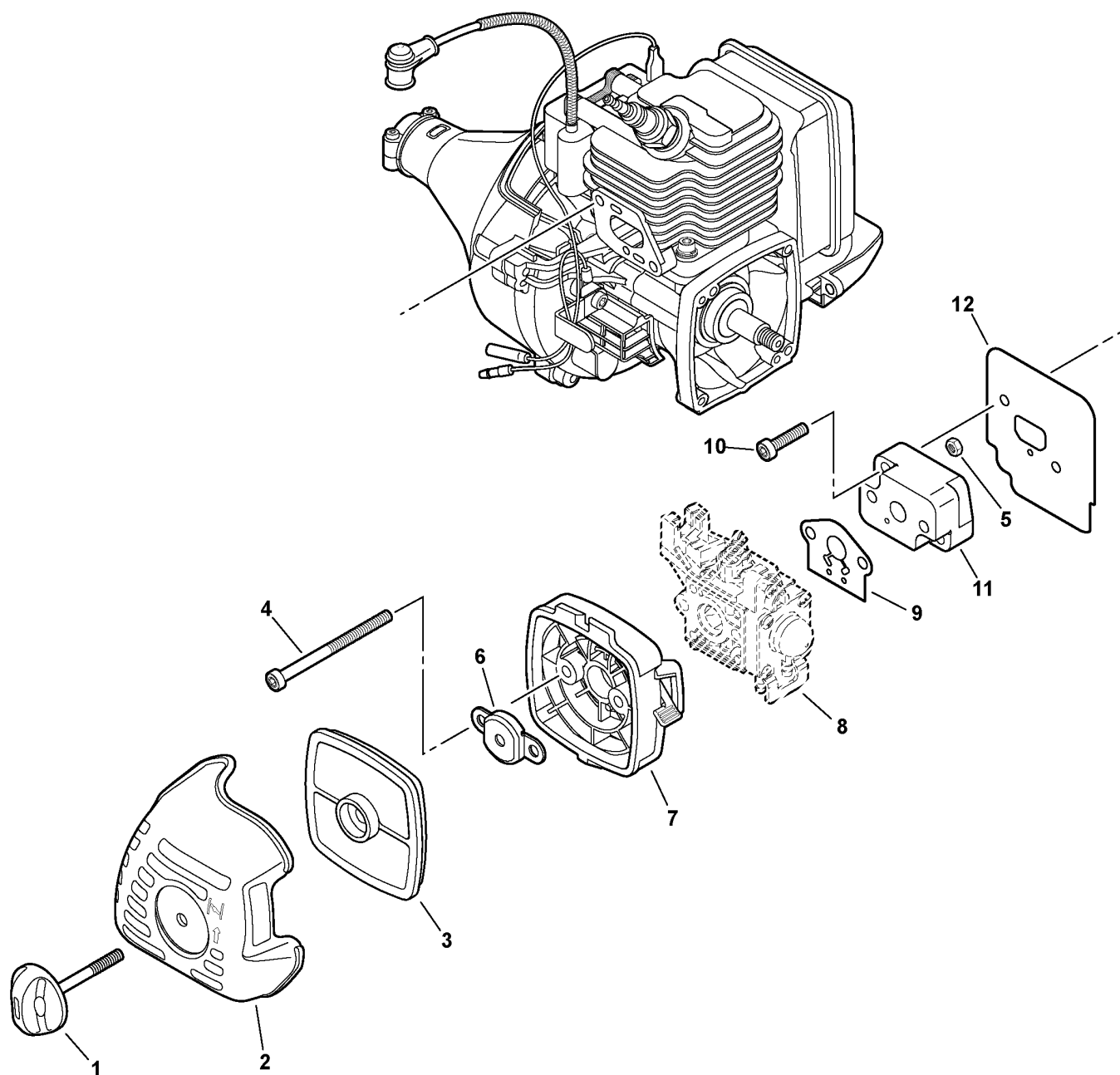
002 0042 000

SRM-225SB Split Shaft Trimmer
Fuel System

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V805000160	3	SCREW 5X20	
2	90060300005	3	WASHER 5	
3	A350000780	1	TANK, FUEL	INCLUDES ITEM 4
4	V353000231	3	COLLAR	
5	V137000030	1	GROMMET, FUEL	
6	13201309820	2	CLIP	
7	A356000030	1	VENT ASY	
8	V471001210	1	PIPE, VENT - 3X5X90mm	REPOWER BULK OPTION: 90015
9	13201256030	1	PIPE, RETURN - 3X6X80mm	REPOWER BULK OPTION: 90017
10	V471001230	1	PIPE, FUEL - 3X5X210mm	REPOWER BULK OPTION: 90015
11	13120507320	1	FILTER, FUEL ¹	
12	P021012210	1	CAP ASY	INCLUDES ITEMS 13-14
13	13101655830	1	GASKET, CAP	
14	A365000060	1	CONNECTOR, CAP	

Footnotes

1: Also Included In REPOWER TUNE-UP KIT



005 0041 000

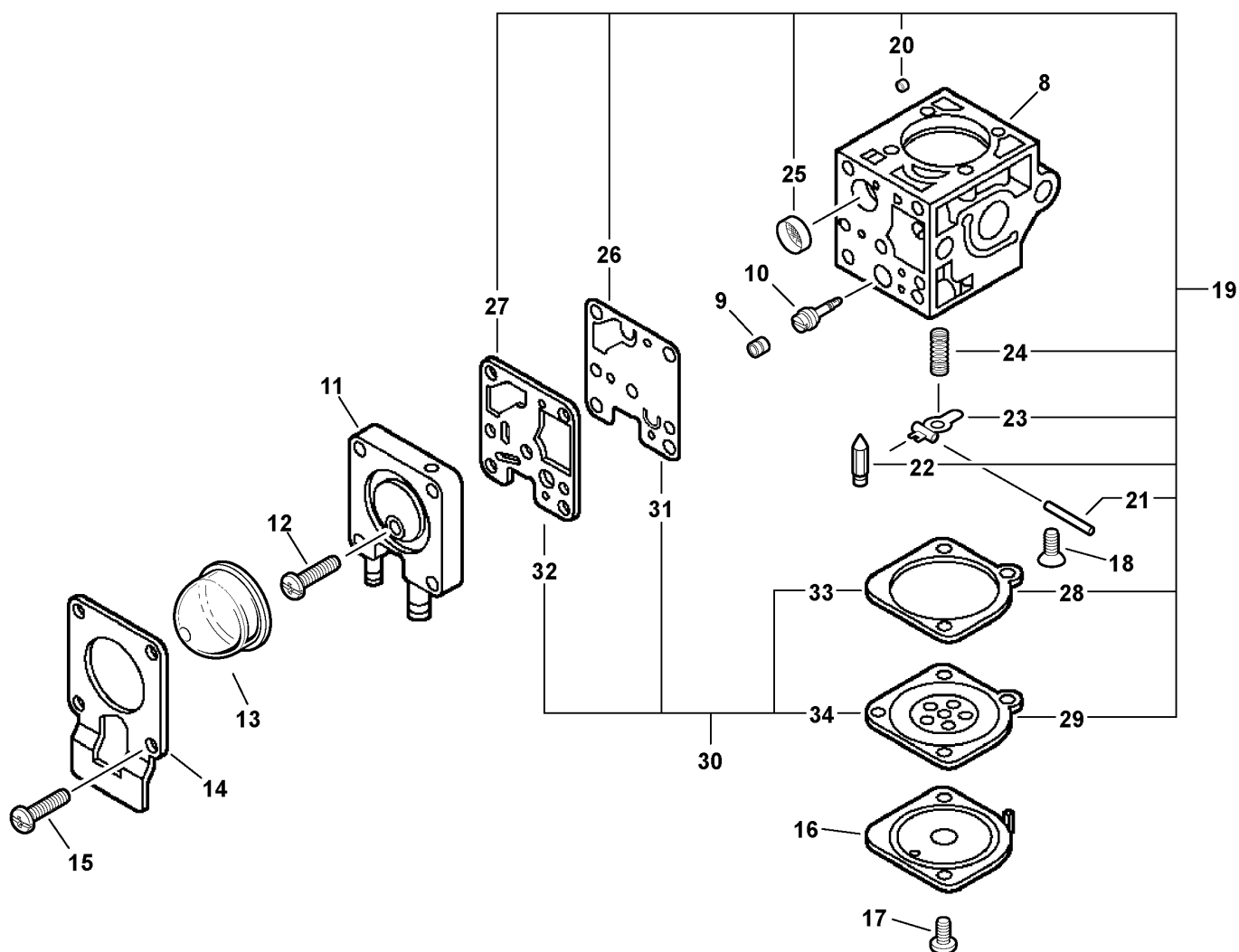
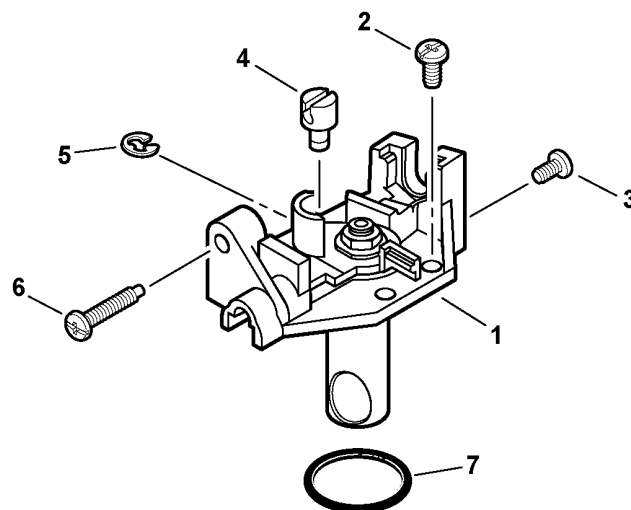
SRM-225SB Split Shaft Trimmer
Intake

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V299000250	1	THUMB SCREW	
2	A232000480	1	LID, AIR CLEANER	
3	13031054130	1	FILTER, AIR ¹	
4	V805000100	2	SCREW 5X65	
5	90050000005	2	NUT	
6	12901152730	1	PLATE, PREVENT	
7	P021012870	1	CASE, AIR CLEANER	
8	-----	1	CARBURETOR	See Carburetor Diagram For Additional Information
9	V103000480	1	GASKET, INTAKE ²	
10	V805000160	2	SCREW 5X20	
11	13001744331	1	INSULATOR, INTAKE	
12	V103000490	1	SHIELD, INTAKE ²	

Footnotes

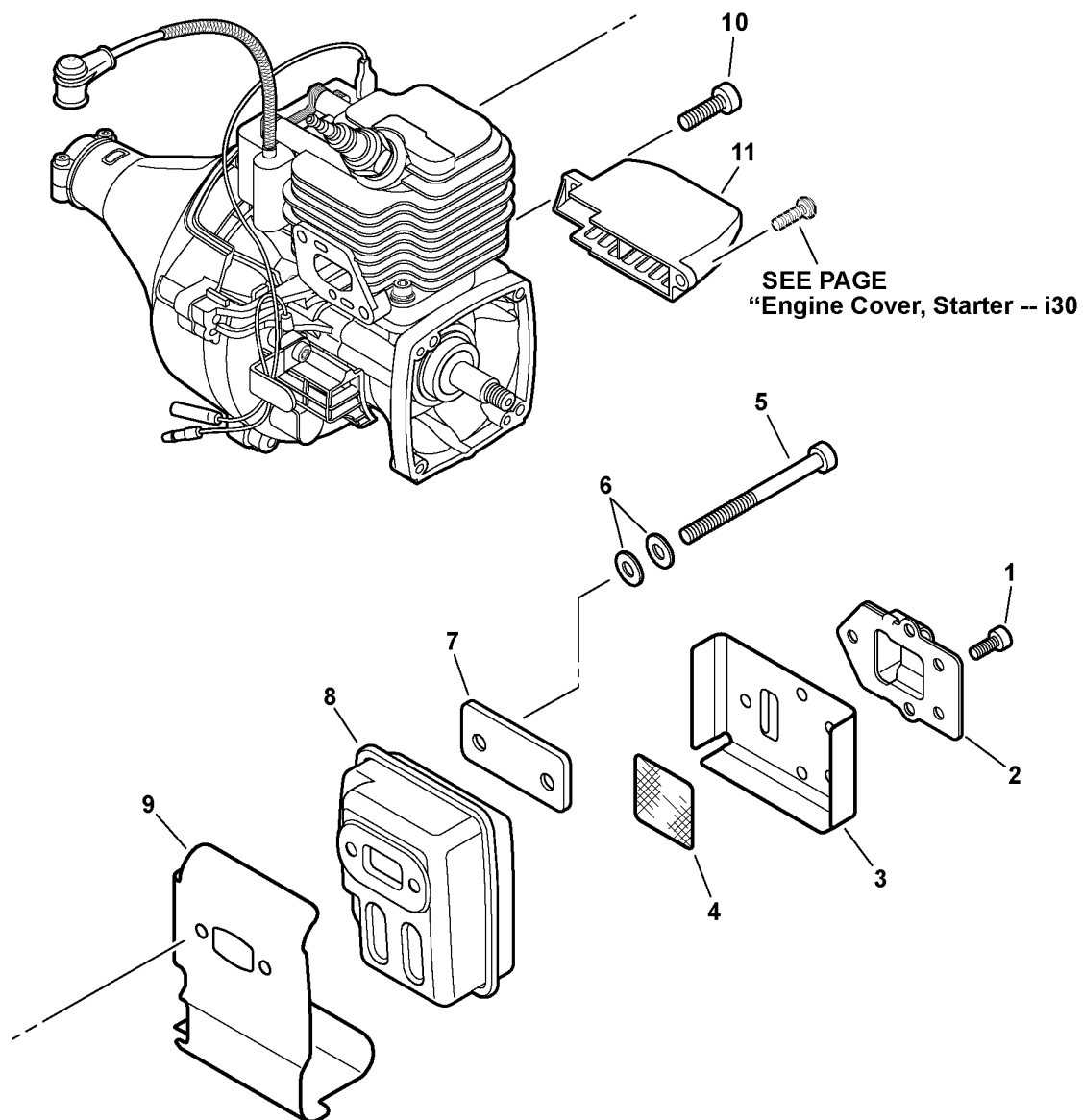
1: Also Included In REPOWER TUNE-UP KIT

2: Also Included In GASKET KIT



RBK93 0000 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
	A021001690	1	CARBURETOR -- RB-K93	
1	P005002050	1	ROTOR COVER ASY	
2	12534413931	3	SCREW, ROTOR COVER ASY	
3	12534452130	1	SCREW, ROTOR COVER	
4	P005001240	1	SWIVEL	
5	P005000190	1	E-RING	
6	P005000100	1	SCREW, THROTTLE ADJUST	
7	P005000280	1	O-RING	
8	-----	1	BODY, CARBURETOR	NOT AVAILABLE SEPARATELY
9	P005001270	1	CAP, LIMITER	
10	P005001260	1	NEEDLE - HIGH SPEED	
11	P005001890	1	PURGE BASE ASY	
12	P005000270	1	SCREW, PURGE BASE ASY	
13	12538108660	1	BULB, PURGE	
14	P005000250	1	RETAINER, PURGE BULB	
15	P005001900	4	SCREW, PURGE BULB RETAINER	
16	12534252130	1	COVER, DIAPHRAGM	
17	12534452130	2	SCREW, DIAPHRAGM COVER	
18	12533942030	1	SCREW, METERING LEVER PIN	
19	P005001670	1	REPAIR KIT	INCLUDES ITEMS 20-29
20	P005001000	1	ROLLER, GUIDE	
21	-----	1	PIN, METERING LEVER	
22	-----	1	VALVE, INLET NEEDLE	
23	-----	1	LEVER, METERING	
24	-----	1	SPRING, METERING LEVER	
25	-----	1	STRAINER	
26	-----	1	DIAPHRAGM, PUMP	
27	-----	1	GASKET, PUMP	
28	-----	1	GASKET, METERING	
29	-----	1	DIAPHRAGM, METERING	
30	P005001660	1	DIAPHRAGM/GASKET KIT	INCLUDES ITEMS 31-34
31	-----	1	DIAPHRAGM, PUMP	
32	-----	1	GASKET, PUMP	
33	-----	1	GASKET, METERING	
34	-----	1	DIAPHRAGM, METERING	



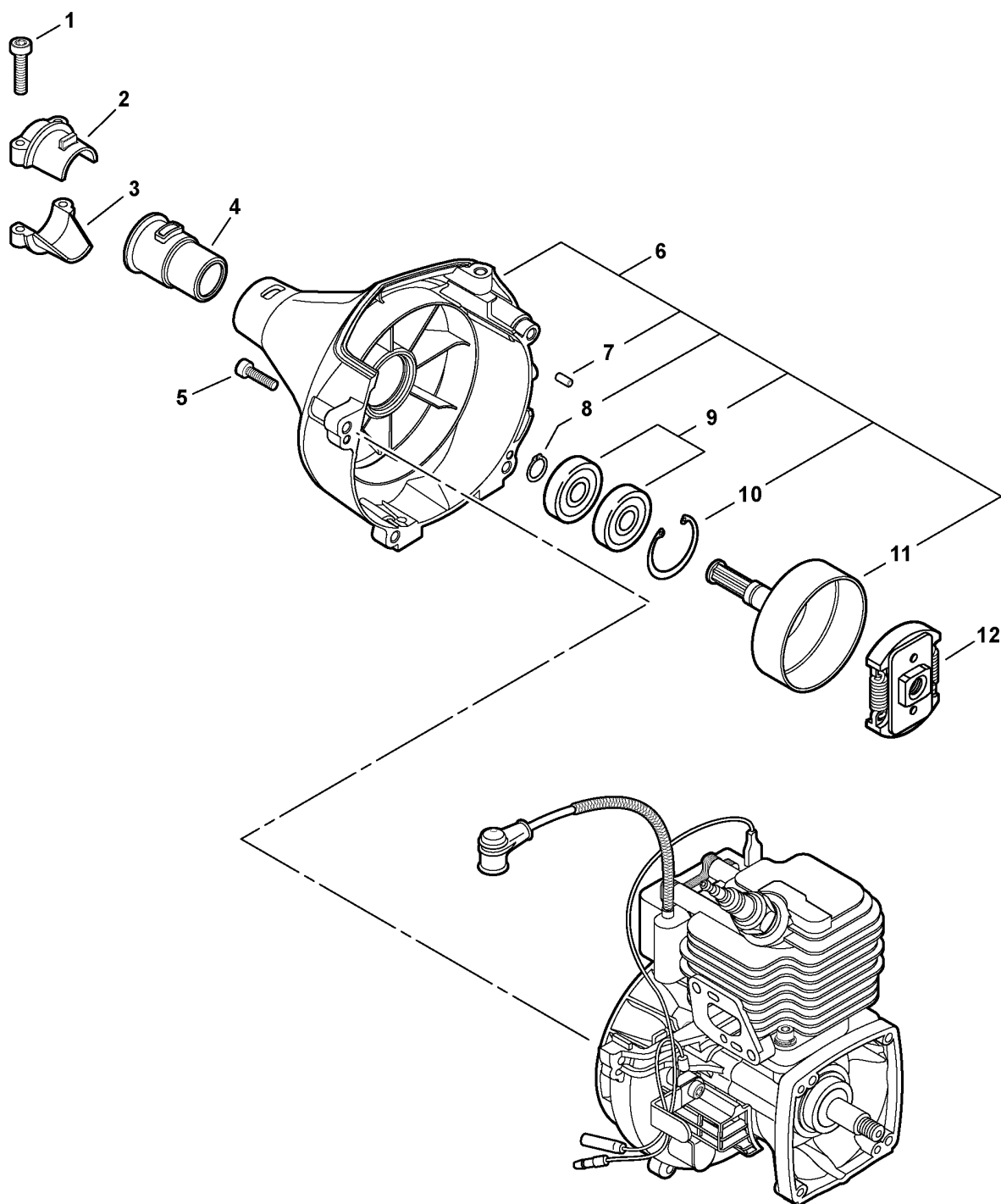
006 0048 00B

SRM-225SB Split Shaft Trimmer
Exhaust

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V804000080	5	SCREW 4X8	
2	A313000600	1	GUIDE, EXHAUST	
3	V104000360	1	GASKET, EXHAUST ¹	
4	14586240630	1	SCREEN, MUFFLER	
5	V805000190	2	SCREW 5X55	
6	V347000000	4	CONICAL WASHER	
7	V150000371	1	EYE PLATE	
8	A300000790	1	MUFFLER	
9	V104000850	1	SHIELD, EXHAUST ¹	
10	V805000150	1	SCREW 5X16	
11	A320000480	1	DUCT, AIR	

Footnotes

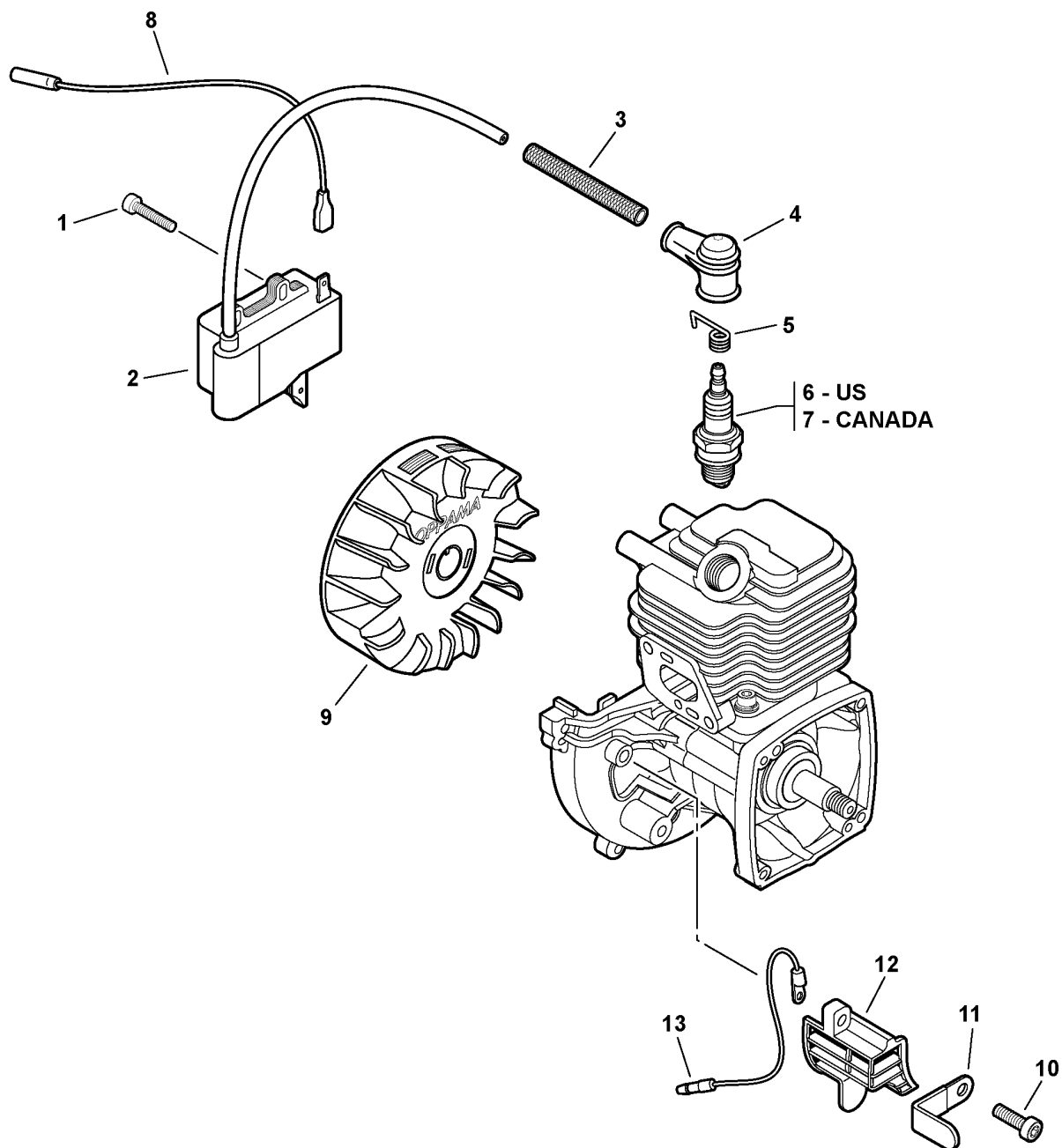
¹: Also Included In GASKET KIT



003 0019 000

SRM-225SB Split Shaft Trimmer**Fan Case, Clutch**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V805000160	2	SCREW 5X20	
2	61092227432	1	HOLDER -- UPPER	
3	A575000100	1	HOLDER - LOWER	
4	V420001081	1	CUSHION	
5	V804000060	4	SCREW 4X16	
6	P021015560	1	FAN COVER ASY	INCLUDES ITEMS 7-11
7	V622000020	2	DOWEL PIN - 4X7.8mm	
8	90070100012	1	CIRCLIP 12	
9	90080796001	2	BEARING, BALL - 6001	
10	90070200028	1	CIRCLIP 28	
11	17500548931	1	DRUM, CLUTCH	
12	A056000230	1	CLUTCH ASY	



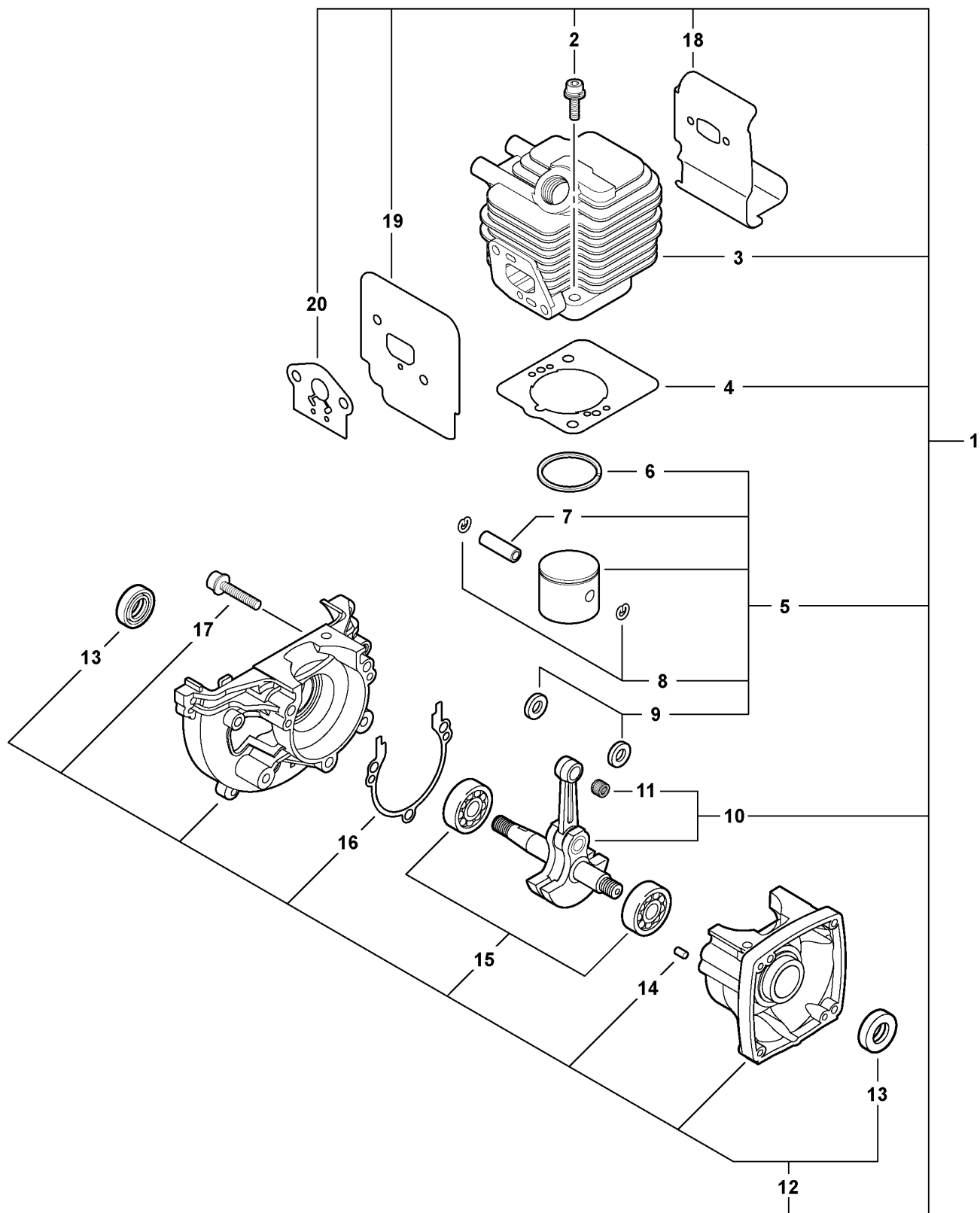
007 0015 000

SRM-225SB Split Shaft Trimmer
Ignition

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	V804000070	2	SCREW 4X20	
2	A411000130	1	COIL, IGNITION	
3	V475004160	1	TUBE, INSULATOR	
4	A427000013	1	CAP, SPARK PLUG	
5	A426000010	1	TERMINAL, SPARK PLUG CAP	
6	15901019830	1	SPARK PLUG -- BPM-8Y ¹	
7	A425000000	1	SPARK PLUG -- BPMR-8Y ¹	CANADA MODELS
8	V485001120	1	LEAD, IGNITION	
9	A409000210	1	FLYWHEEL	
10	V805000150	1	SCREW 5X16	
11	15911621231	1	CLAMP	
12	A127000160	1	COVER, DEBRIS	
13	16201427230	1	LEAD, GROUND	

Footnotes

1: Also Included In REPOWER TUNE-UP KIT



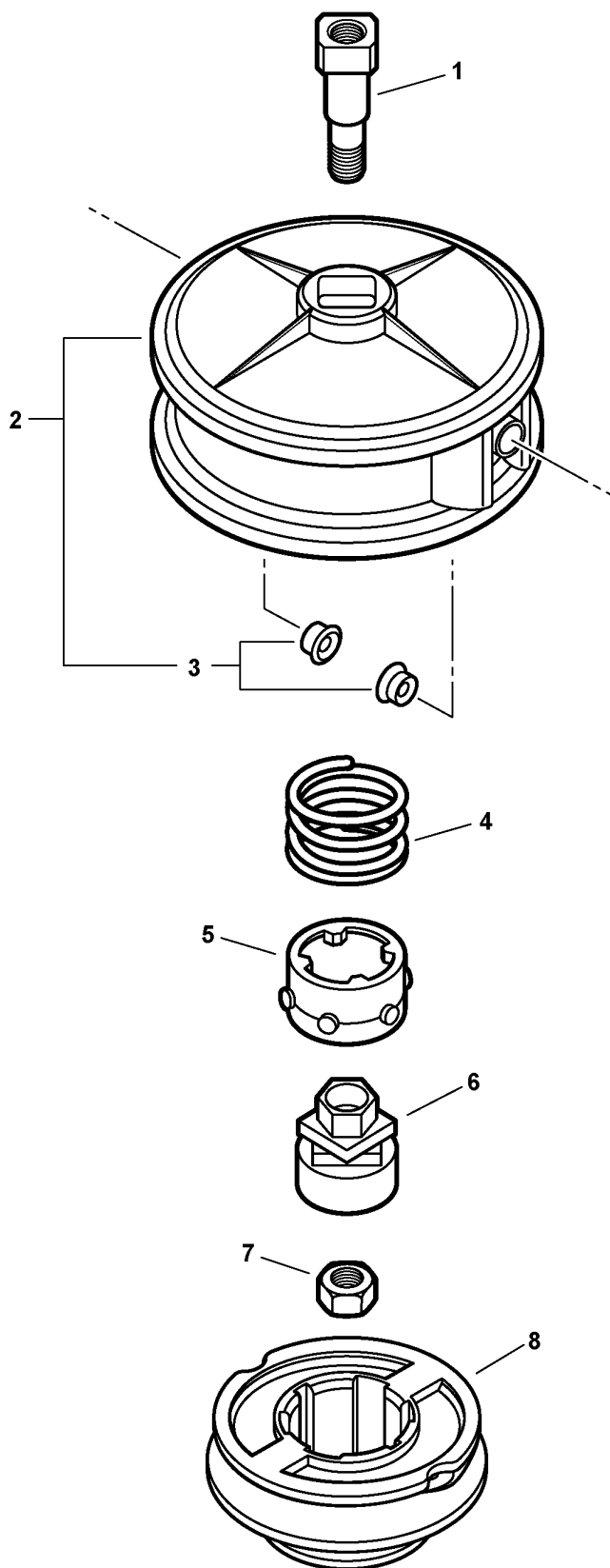
SB1096 0000 000

SRM-225SB Split Shaft Trimmer
Engine, Short Block -- SB1096

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	SB1096	1	SHORT BLOCK	INCLUDES ITEM 2-20
2	90016205022	2	SCREW 5X22	
3	A130000540	1	CYLINDER	
4	V100000160	1	GASKET, CYLINDER ¹	
5	P021007712	1	PISTON KIT	INCLUDES ITEMS 6-9
6	A101000090	1	RING, PISTON	
7	10001311520	1	PIN, PISTON	
8	10001504630	2	CIRCLIP, PISTON PIN	
9	10001411520	2	SPACER, PISTON PIN	
10	A011000101	1	CRANKSHAFT ASY	INCLUDES ITEM 11
11	V553000060	1	BEARING, NEEDLE	
12	10020452132	1	CRANKCASE KIT	INCLUDES ITEMS 13-17
13	10021242031	2	OIL SEAL	
14	V622000020	2	DOWEL PIN - 4X7.8mm	
15	9403536201	2	BEARING, BALL - 6201	
16	10024242030	1	GASKET, CRANKCASE ¹	
17	90016205028	3	SCREW 5X28	
18	V104000850	1	SHIELD, EXHAUST ¹	
19	V103000490	1	SHIELD, INTAKE ¹	
20	V103000480	1	GASKET, INTAKE ¹	

Footnotes

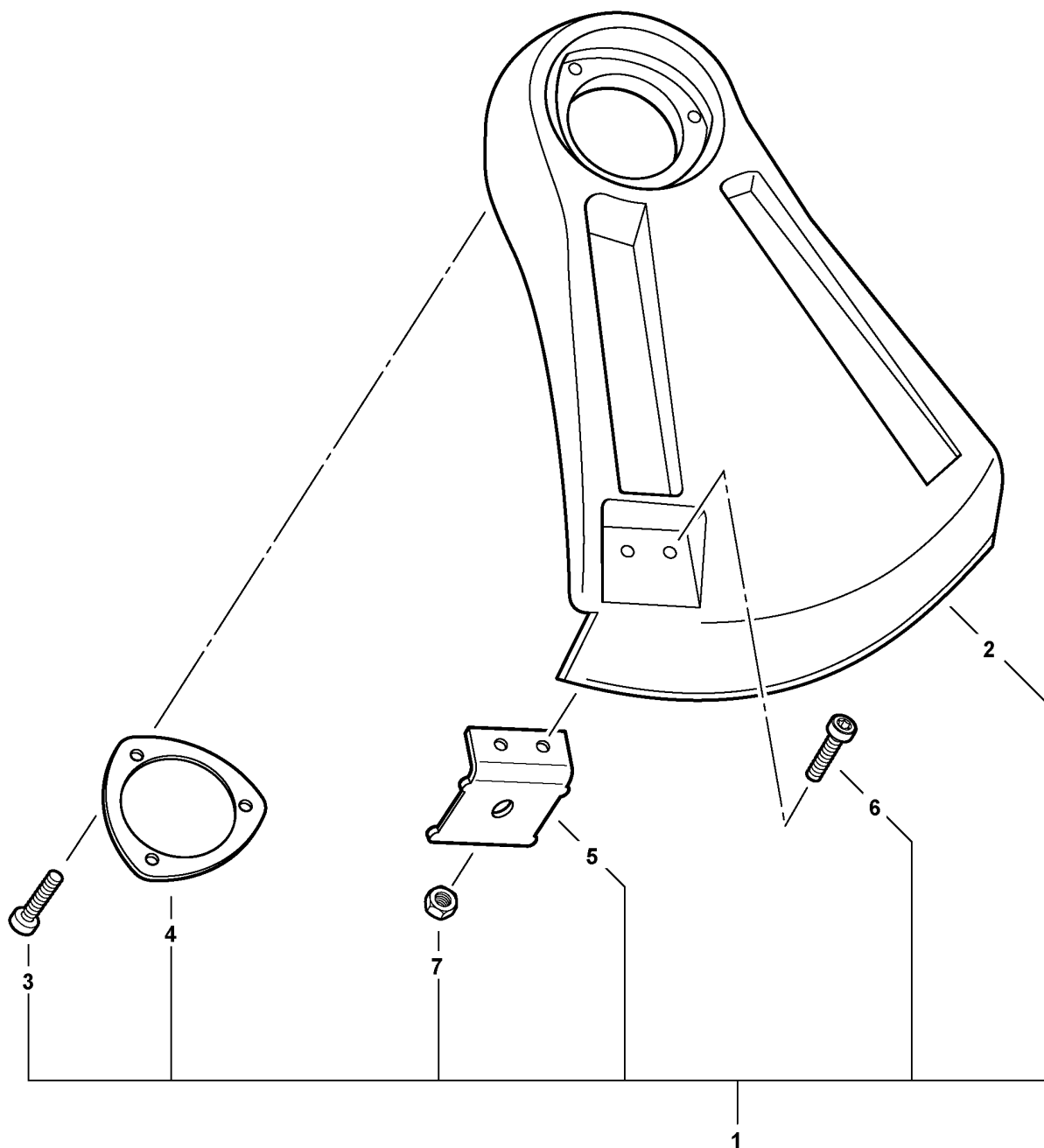
1: Also Included In GASKET KIT



900 0003 00B

SRM-225SB Split Shaft Trimmer**U-Turn Head**

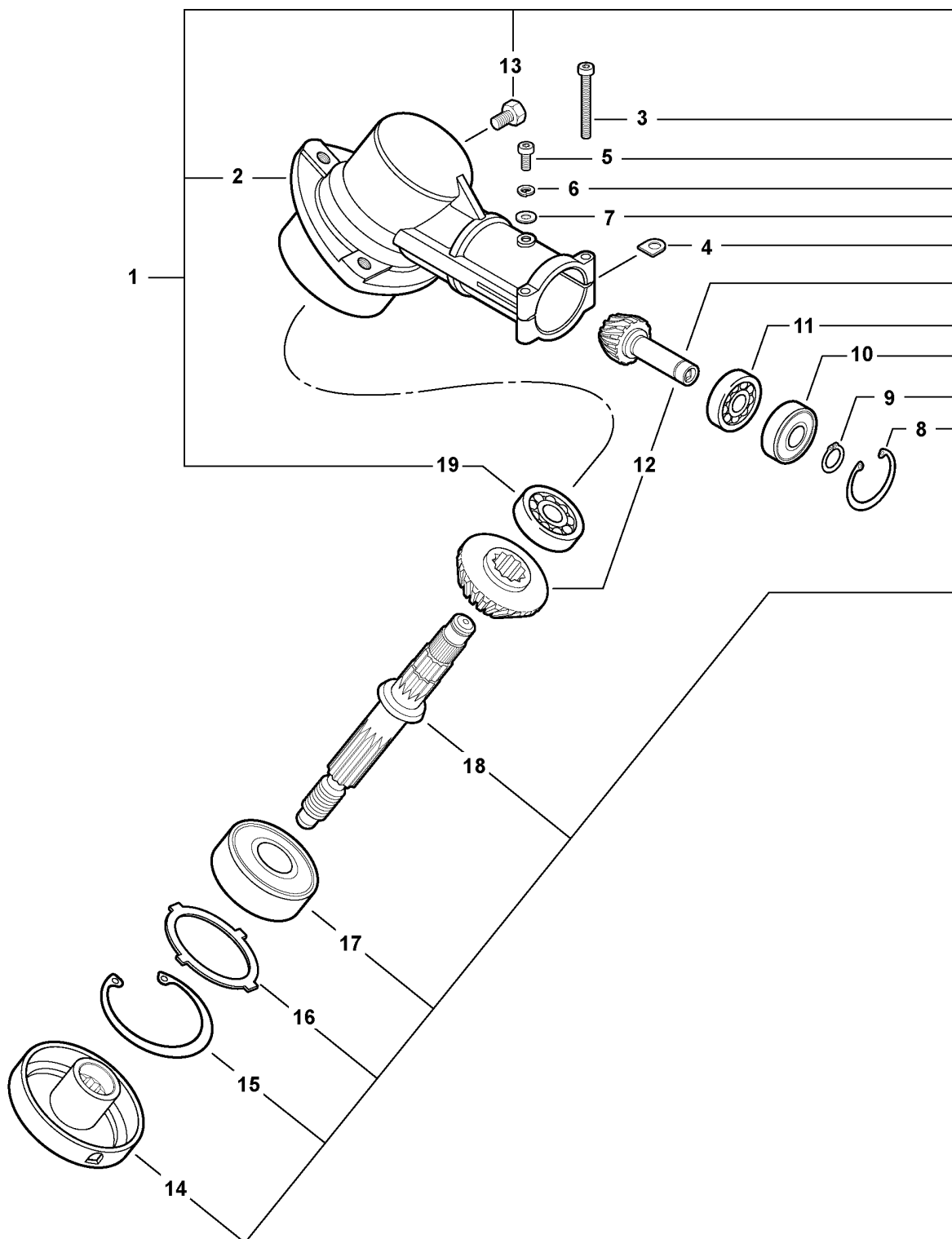
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
	X407000410		U-TURN HEAD	USE .095" DIAMETER TRIMMER LINE
1	215601	1	BOLT, SHAFT	
2	X470000160	1	HOUSING	INCLUDES ITEM 3
3	X475000040	2	EYELET	INCLUDES 2 PER PACKAGE
4	V450000660	1	SPRING	
5	X471000040	1	DRIVE, OUTER	
6	X471000050	1	CAM, INNER	
7	V265000100	1	NUT	
8	X473000000	1	SPOOL	



034 0004 000

SRM-225SB Split Shaft Trimmer**Plastic Shield**

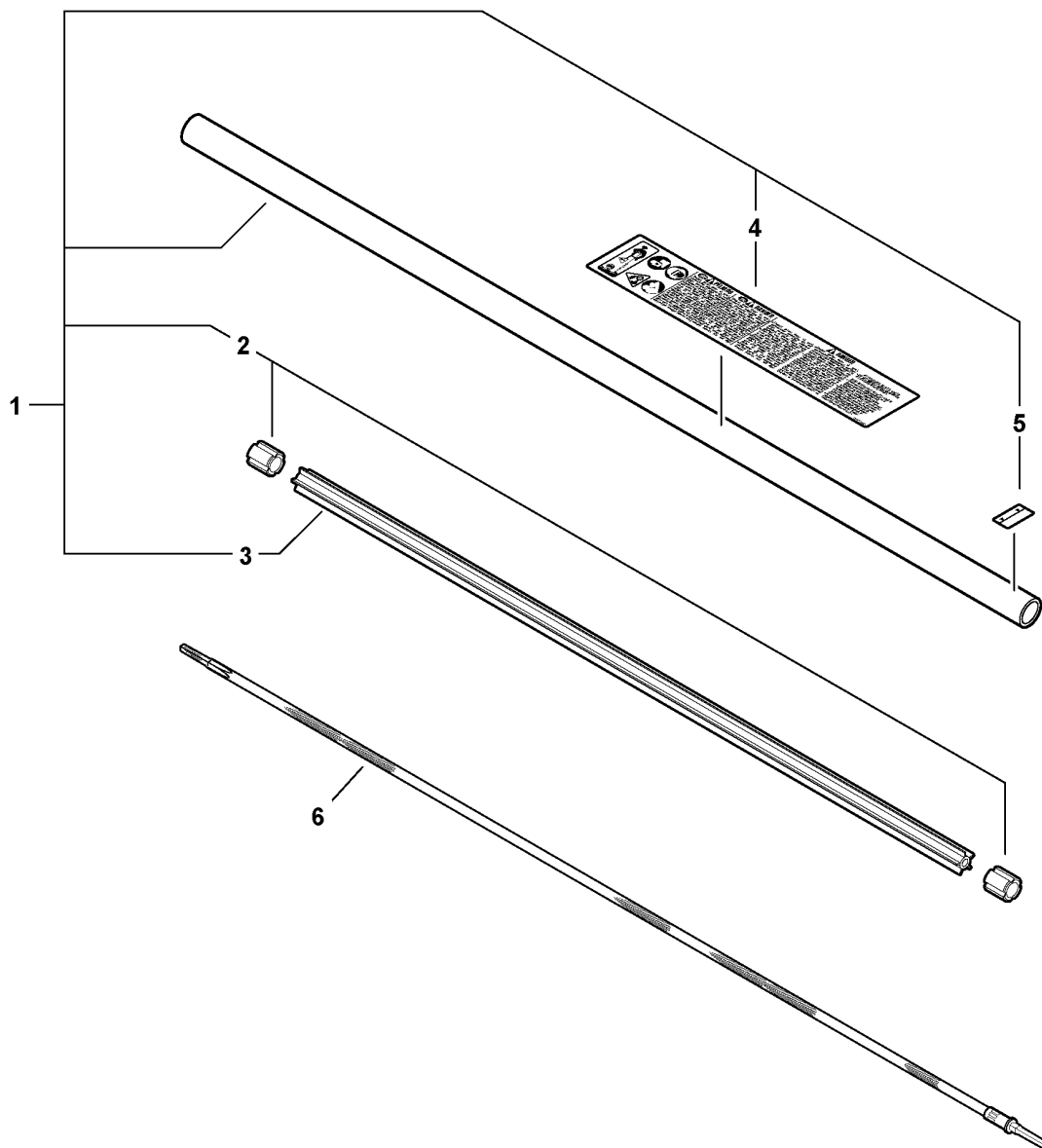
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021015660	1	PLASTIC SHIELD KIT	INCLUDES ITEMS 2-7
2	C550000031	1	SHIELD - PLASTIC	
3	V805000150	3	SCREW 5X16	
4	C552000110	1	FLANGE, SHIELD	
5	69901644330	1	CUTTER, LINE	
6	V805000140	2	SCREW 5X12	
7	90050000005	2	NUT 5	



032 0016 000

SRM-225SB Split Shaft Trimmer**Gear Case**

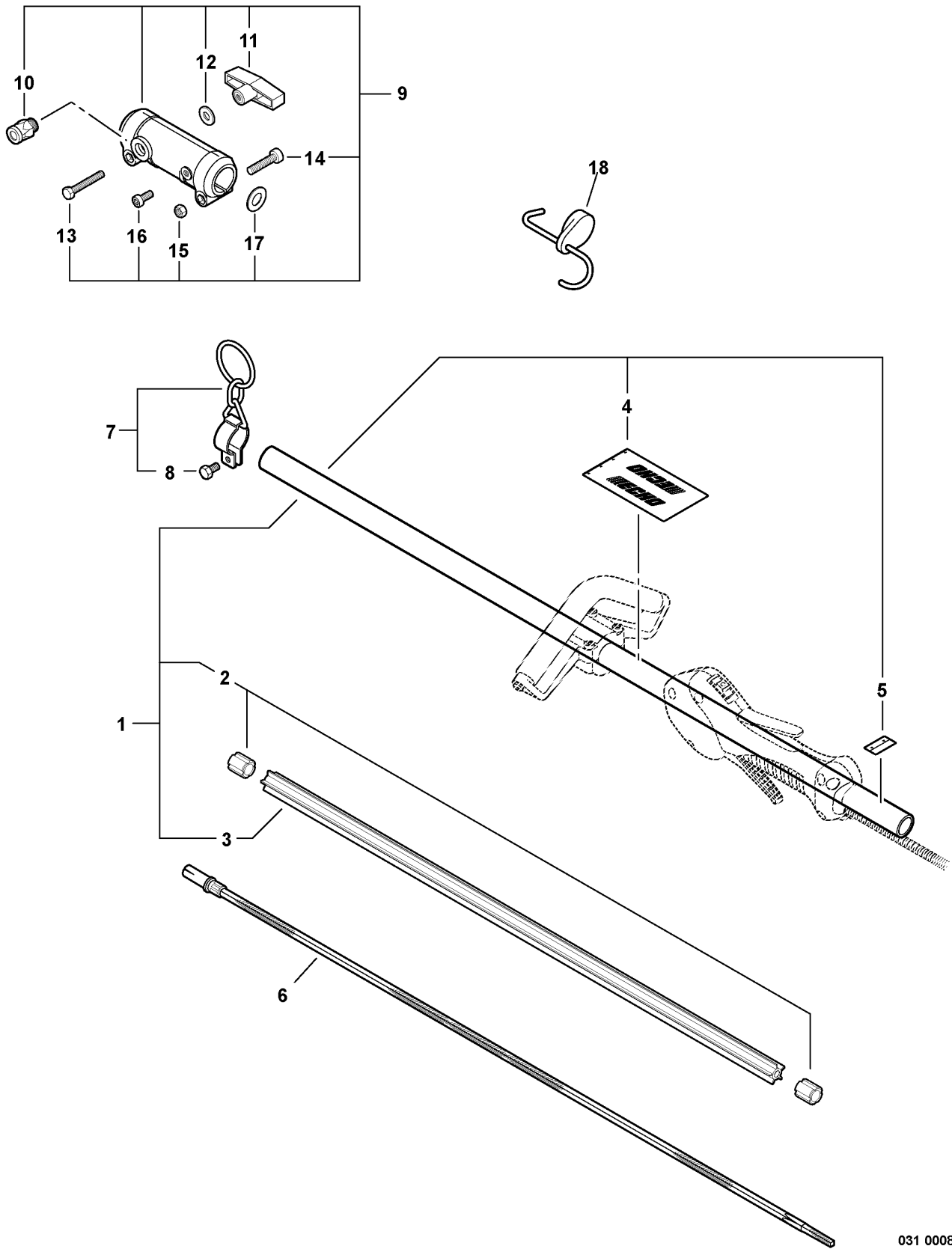
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021015610	1	GEAR HOUSING ASY	INCLUDES ITEMS 2-19
2	C531000311	1	HOUSING, GEAR	
3	V805000170	2	SCREW 5X25	
4	61023904130	2	SHIM WASHER	
5	V805000130	1	SCREW 5X10	
6	90060500005	1	LOCKWASHER	
7	90060000005	1	WASHER 5	
8	90070200022	1	CIRCLIP 22	
9	90070600010	1	CIRCLIP 10	
10	9406306900	1	BEARING, BALL 6900Z	
11	9406006900	1	BEARING, BALL 6900	
12	61030044830	1	GEAR SET	
13	61043450031	1	BOLT 8X8	
14	C535000210	1	PLATE, ADAPTER - UPPER	
15	90070200032	1	CIRCLIP 32	
16	V340000180	1	WASHER	
17	90081206201	1	BEARING, BALL 6201	
18	C534000270	1	SHAFT, GEAR	
19	9406000609	1	BEARING, BALL 609	



031 0007 00B

SRM-225SB Split Shaft Trimmer**Main Pipe Assembly, Flexible Driveshaft -- Lower**

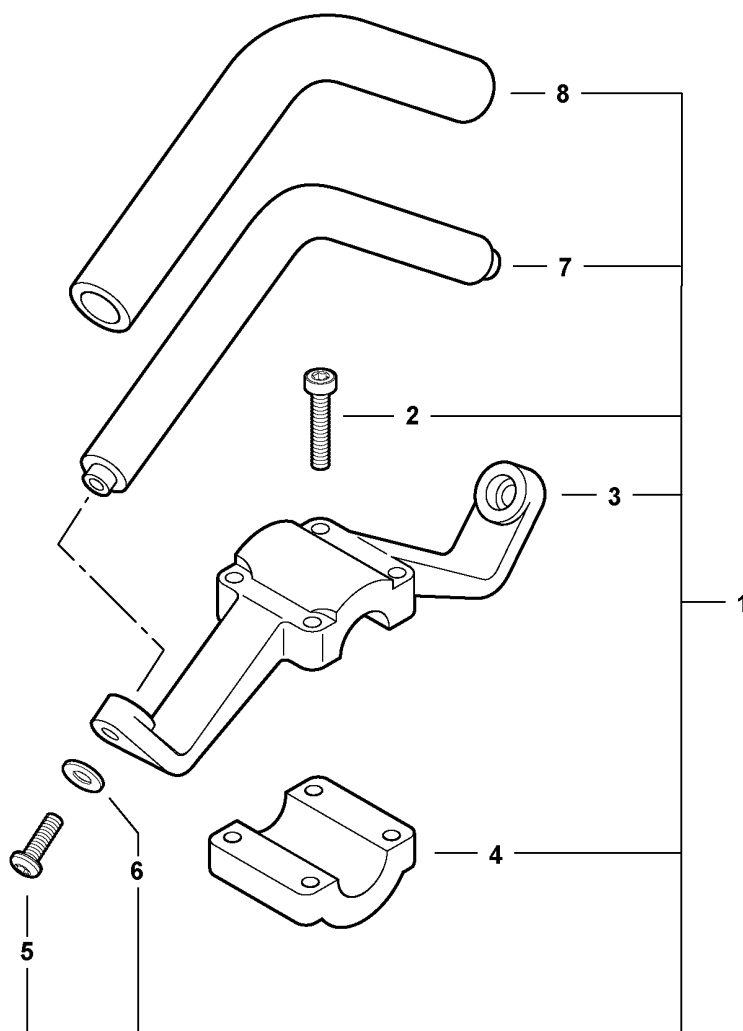
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	C050001250	1	MAIN PIPE ASY	INCLUDES ITEMS 2-5
2	61024644730	2	STOPPER	
3	61021752630	1	LINER, FLEXIBLE	
4	X505002500	1	LABEL - CAUTION	
5	89015204930	1	LABEL - PIPE LOCATION	
6	C506000002	1	DRIVESHAFT - FLEXIBLE	



031 0008 00C

SRM-225SB Split Shaft Trimmer
Main Pipe Assembly, Flexible Driveshaft, Coupler -- Upper

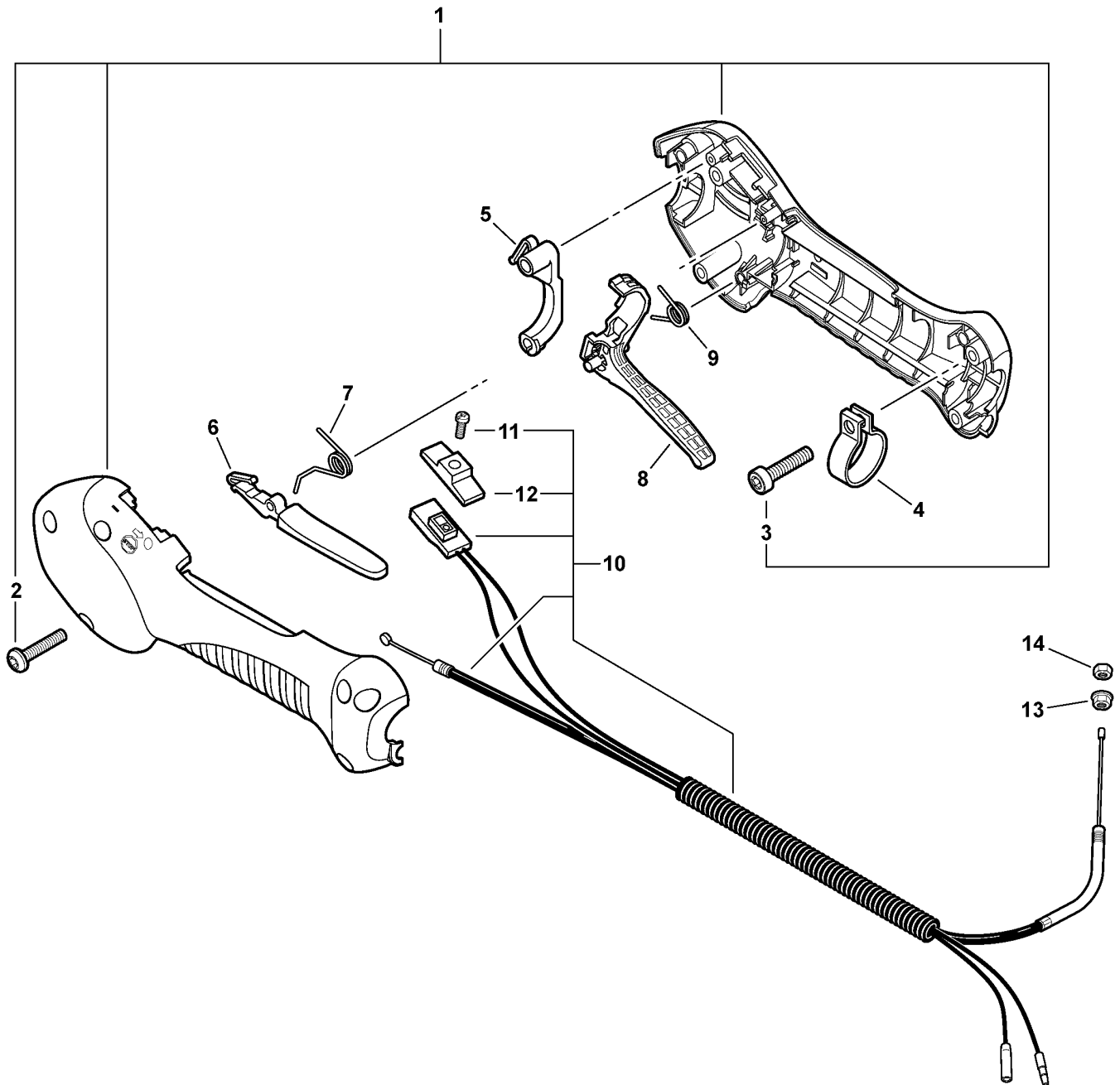
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	C050001240	1	MAIN PIPE ASY	INCLUDES ITEMS 2-5
2	61024644730	2	STOPPER	
3	61021756730	1	LINER, FLEXIBLE	
4	X505001930	1	LABEL - HANDLE LOCATION	
5	89015204930	1	LABEL - PIPE LOCATION	
6	C506000042	1	DRIVESHAFT - FLEXIBLE	
7	C646000060	1	HARNESS HANGER KIT	
8	90010005012	1	BOLT 5X12	
9	C510000180	1	COUPLER ASY	INCLUDES ITEMS 10-17
10	17830256630	1	LATCH ASY	
11	V299000160	1	KNOB	
12	V304000040	1	WASHER	
13	9108506040	1	BOLT 6X40	
14	V806000020	1	SCREW 6X25	
15	90051400006	1	NUT 6	
16	V805000130	1	SCREW 5X10	
17	V312000010	1	WASHER	
18	99944200630	1	PAS ATTACHMENT HANGER	INCLUDES 4 PER PACKAGE



030 0014 00B

SRM-225SB Split Shaft Trimmer**Front Handle**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021012390	1	FRONT HANDLE ASY	INCLUDES ITEMS 2-8
2	V805000170	4	SCREW 5X25	
3	35123266230	1	BRACKET, HANDLE - UPPER	
4	C423000300	1	BRACKET, HANDLE - LOWER	
5	V805000010	2	TAPPING SCREW 5X20	
6	90060000005	2	WASHER 5	
7	35120566230	1	HANDLE, FRONT	
8	35121666230	1	GRIP, HANDLE	



030 0037 000

SRM-225SB Split Shaft Trimmer**Control Handle, Control Cable Asy**

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021015640	1	CONTROL HANDLE ASY	INCLUDES ITEMS 2-3
2	V804000020	4	TAPPING SCREW 4X12	
3	V805000160	2	SCREW 5X20	
4	V495000680	2	CLAMP	
5	C453000151	1	LOCKOUT, THROTTLE	
6	C460000050	1	LEVER, THROTTLE LOCKOUT	
7	V452000240	1	SPRING, THROTTLE LOCKOUT	
8	C450000182	1	TRIGGER, THROTTLE	
9	V452000212	1	SPRING, TRIGGER	
10	P021015650	1	CONTROL CABLE ASY	INCLUDES ITEMS 11-12
11	9154503010	1	SCREW 3X10	
12	A444000020	1	KNOB, SWITCH	
13	90051800006	1	FLANGE NUT 6	
14	90050200006	1	NUT	



SRM-225SB Split Shaft Trimmer
Labels

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	X532000671	1	LABEL - SPARK PLUG -- BPM-8Y	
2	X532000720	1	LABEL - SPARK PLUG -- BPMR-8Y ¹	
3	X505002310	1	LABEL - CAUTION -- HOT	
4	X502000330	1	LABEL - ECHO	
5	89012152730	1	LABEL - CHOKE	
6	89033252730	1	LABEL - CHOKE ¹	
7	X547001300	1	LABEL - MODEL -- SRM-225	
8	X547001530	1	LABEL - MODEL -- SRM-225i	
9	X547001360	1	LABEL - MODEL -- SRM-225SB	
10	X547001330	1	LABEL - MODEL -- SRM-225U	

Footnotes

1: CANADA MODELS

Use Gasket Kit	Contains:	Service Number	Description
P021015980		10024242030	GASKET, CRANKCASE
		14586642031	GASKET, EXHAUST
		V100000160	GASKET, CYLINDER
		V103000480	GASKET, INTAKE
		V103000490	GASKET, INTAKE
		V104000360	GASKET, EXHAUST
		V104000850	SHIELD, EXHAUST

300 0043 000

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021015980	1	GASKET KIT	

RePower Tune-Up Kit	Contains:	Service Number	Description
90074		13031054130	AIR FILTER
		13120507320	FUEL FILTER
		15901019830	SPARK PLUG BPM-8Y

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	90074	1	TUNE-UP KIT	

SOCKET WRENCH W/SCREWDRIVER (Also Removes Spark Plugs)

1 - 89541010630 -- 17X19mm

2 - X602000020 -- 17X19mm

3 - 89541039131 -- 10X19mm

4 - 89541006960 -- 13X19mm

SOCKET WRENCH

5 - X602000031 -- 17X14.5mm

LOCKING ROD

6 - 89751801131 -- 5X120mm

OPEN END WRENCH

7 - 89511200330 -- 8X10mm

8 - 89512220960 -- 17X19mm

9 - 89501505260 -- 10mm

HEX BAR

10 - 89541220960 -- 10mm

HEX KEY

11 - 89561203430 -- 3mm

12 - 89561000130 -- 4mm

13 - 89561100330 -- 5mm

TORX KEY

14 - X605000060 -- T27

SCREWDRIVER

15 - 89581100130 -- 125mm SLOTTED

16 - 89581203930 -- 50mm PHILLIPS

CHUCK KEY

17 - 89757005560

Consult Your Operators Manual For The Tools Used With Your Model

200 0002 000

SRM-225SB Split Shaft Trimmer
Tools

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	89541010630	1	SOCKET WRENCH/SCREWDRIVER	17X19mm
2	X602000020	1	SOCKET WRENCH/SCREWDRIVER	17X19mm
3	89541039131	1	SOCKET WRENCH/SCREWDRIVER	10X19mm
4	89541006960	1	SOCKET WRENCH/SCREWDRIVER	13X19mm
5	X602000031	1	SOCKET WRENCH	17X14.5mm
6	89751801131	1	LOCKING ROD	5X120mm
7	89511200330	1	OPEN END WRENCH	8X10mm
8	89512220960	1	OPEN END WRENCH	17X19mm
9	89501505260	1	OPEN END WRENCH	10mm
10	89541220960	1	HEX BAR	10mm
11	89561203430	1	HEX KEY	3mm
12	89561000130	1	HEX KEY	4mm
13	89561100330	1	HEX KEY	5mm
14	X605000060	1	TORX KEY	T27
15	89581100130	1	SCREWDRIVER	125mm SLOT HEAD
16	89581203930	1	SCREWDRIVER	50mm CROSS HEAD
17	89757005560	1	CHUCK KEY	



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